

WALL PANEL SYSTEMS, INC. MIAMI DADE TEST REPORT

SCOPE OF WORK

ASTM E330 STRUCTURAL WIND LOAD TESTING, TAS 202 (LOADS ONLY) AND TAS 203 TESTING ON WPS ES-400 EXPOSED FASTENER SYSTEM

REPORT NUMBER

M8122.03-303-44 R6

TEST DATE(S)

11/11/21 – 12/06/21 TAS 202, TAS 203
06/27/22 – ASTM E330/E330M-14 (PROCEDURE B)

ISSUE DATE

07/13/22

REVISION 6 DATE

01/12/23

RECORD RETENTION END DATE

06/27/32

MIAMI-DADE COUNTY NOTIFICATION NO.

ATI LA21012

LABORATORY CERTIFICATION NO.

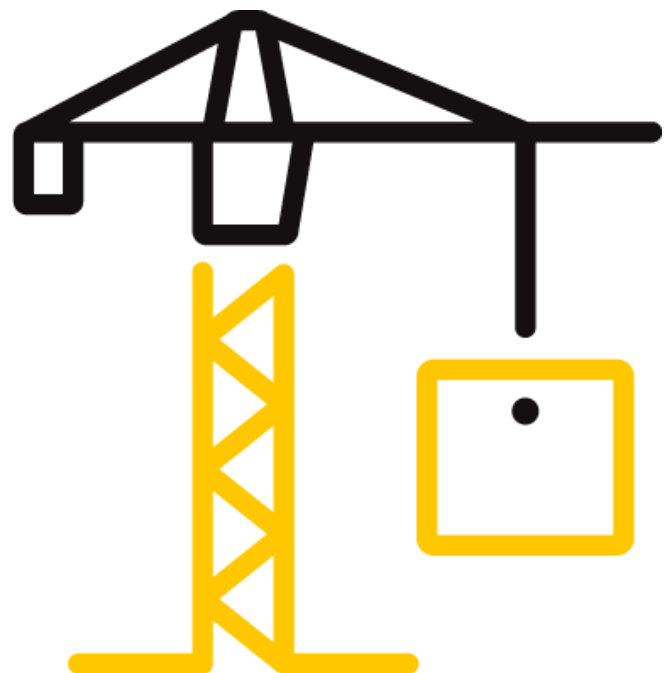
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PAGES

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TEST REPORT FOR WALL PANEL SYSTEMS, INC.

Report No.: M8122.03-303-44 R6

Date: 01/12/23

REPORT ISSUED TO

WALL PANEL SYSTEMS, INC.

1815 Rustin Avenue, Suite A
Riverside, California 92507

SECTION 1

SCOPE

Architectural Testing, Inc (an Intertek Company) dba Intertek Building & Construction (B&C) was contracted by Wall Panel Systems, Inc. to perform ASTM E330/E330M-14 (Procedure B) Structural Load Testing, TAS 202 (Loads only), and TAS 203 testing in accordance with ICC-ES Acceptance Criteria AC92 and Miami-Dade County requirements on their WPS ES-400, Exposed Fastener Panel System. Results obtained are tested values and were secured by using the designated test methods. Testing was conducted at the Intertek B&C test facility in Lake Forest, California. This report does not constitute certification of this product nor an opinion or endorsement by this laboratory.

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SECTION 2

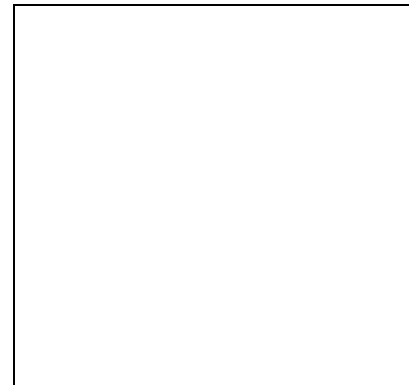
SUMMARY OF TEST RESULTS

The specimens tested met the performance requirements set forth in the protocols.

Product Type: Exposed Fastener Panel System

Series/Model: WPS ES-400

SPEC.	TEST PROTOCOL	DESIGN PRESSURE
1	TAS 202	±75.0 psf
2	TAS 203	±75.0 psf
3	TAS 203	±75.0 psf
4	TAS 203	±75.0 psf
5	ASTM E30/E330M Procedure B	+150.0 psf
6	ASTM E30/E330M Procedure B	+150.0 psf
7	ASTM E30/E330M Procedure B	+150.0 psf
8	ASTM E30/E330M Procedure B	-175.0 psf
9	ASTM E30/E330M Procedure B	-175.0 psf
10	ASTM E30/E330M Procedure B	-175.0 psf



For INTERTEK B&C:

COMPLETED BY: Luis Hernandez Sotelo
TITLE: Lab Manager
SIGNATURE:
DATE: 01/12/23

REVIEWED BY: Tyler Westerling, P.E.
TITLE: Operations Manager
SIGNATURE:
DATE: 01/12/23

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SECTION 3

TEST METHOD(S)

The specimens were evaluated in accordance with the following:

ASTM E330/E330M-14 (Procedure B) *Standard Test Method for Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure*

TAS 202-94, *Criteria for Testing Impact & Non-Impact Resistant Building Envelope Components Using Uniform Static Air Pressure (Loads Only)*

TAS 203-94, *Criteria for Testing Products Subject to Cyclic Wind Pressure Loading*

SECTION 4

MATERIAL SOURCE/INSTALLATION

Test specimens were provided by the client. Representative samples of the test specimens were selected at random by Intertek at client's location. Specimens were tagged, dated, signed and photographed before assembly. Materials were verified on assembled product at Intertek lab before testing began

The specimen was installed into a Spruce-Pine-Fir wood test buck. Installation of the tested product was performed by the client per attached Drawings Section 11.

SECTION 5

EQUIPMENT

Cycling Mechanism: Computer controlled centrifugal blower with electronic pressure measuring device

Deflection Measuring Device: Linear transducers

SECTION 6

LIST OF OFFICIAL OBSERVERS

NAME	COMPANY
William Fitch	Phyrefish.com, for Wall Panel Systems
Benjamin Johns	Intertek B&C

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SECTION 7

TEST SPECIMEN DESCRIPTION

Product Type: Exposed Fastener Panel System

Series/Model: WPS ES-400

Architectural Testing, Inc. (an Intertek company) dba Intertek Building & Construction (B&C) has verified construction of test units and their associated materials against manufacturers documentation.

Product Size(s): TAS 202 & TAS 203

OVERALL AREA:	WIDTH		HEIGHT	
	Millimeters	Inches	Millimeters	Inches
2.8 m ² (30.1 ft ²)				
Overall Size	1432	56-3/8	1940	76-3/8
Panel (x4)	711	28	965	38

Product Size(s): ASTM E330/E330M-14 Procedure B

OVERALL AREA:	WIDTH		HEIGHT	
	Millimeters	Inches	Millimeters	Inches
2.97 m ² (32 ft ²)				
Overall Size	1219	48	2438	96
Panel (x4)	600	23-5/8	826	32-1/2
Panel (x2)	600	23-5/8	768	30-1/4

Panel Construction:

PANEL MEMBER	PANEL THICKNESS	MATERIAL	DESCRIPTION
27" wide panel	8 mm	Trespa Meteon	High-pressure compact laminate (HPL)

Reinforcement: *No reinforcement was utilized.*

Weatherstripping: *No weatherstripping was utilized.*

Hardware:

DESCRIPTION	QUANTITY	LOCATION
Horizontal Joint – ES-821	2	Secured to face of wall assembly with #10 x 2-1/2" wood screws.
Horizontal Top/Btm Rail –ES-820	2	Secured to face of wall assembly with #10 x 2-1/2" wood screws.

Screen Construction: *No screen was utilized.*

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SECTION 8
TEST RESULTS

Protocol: TAS 202-94, Static Air Pressure

Test Dates: 11/11/21 through 12/06/21

The temperature during testing was 26°C (79°F). The results are tabulated as follows:

Test Specimen #1: Preload and Design Load

LOAD (psf)	INDICATOR LOCATION	DEFLECTION (in.)		PERMANENT SET (in.)	
		MEASURED	ALLOWED	MEASURED	ALLOWED
+75.0 Design Pressure	1	0.10	N/A	0.01	N/A
	2	0.08	N/A	0.01	N/A
	3	0.06	N/A	0.01	N/A
	4	0.11	N/A	0.05	N/A
	5	0.05	N/A	<0.01	N/A
-75.0 Design Pressure	1	1.12	N/A	0.03	N/A
	2	1.11	N/A	0.01	N/A
	3	0.36	N/A	0.01	N/A
	4	0.93	N/A	0.02	N/A
	5	0.93	N/A	0.01	N/A

Test Specimen #1: Structural Overload Load

LOAD (psf)	INDICATOR LOCATION	DEFLECTION (in.)		PERMANENT SET (in.)	
		MEASURED	ALLOWED	MEASURED	ALLOWED
+112.5 Test Pressure	1	0.15	N/A	0.03	N/A
	2	0.09	N/A	0.01	N/A
	3	0.07	N/A	0.01	N/A
	4	0.13	N/A	0.03	N/A
	5	0.05	N/A	0.01	N/A
-112.5 Test Pressure	1	1.45	N/A	0.10	N/A
	2	1.74	N/A	0.09	N/A
	3	0.54	N/A	0.05	N/A
	4	1.45	N/A	0.08	N/A
	5	1.46	N/A	0.06	N/A

Note 1: Positive and negative uniform static load test loads were held for 30 seconds.

Note 2: Tape and film were used to seal against air leakage during structural testing. In our opinion, the tape and film did not influence the results of the test.

Note 3: See Sketch #1 for indicator locations. Deflection/permanent set reported is the overall deflection between three points (longest unsupported span) which accounts for support movement.

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Protocol TAS 203-94, Cyclic Wind Pressure Loading

Test Dates: 11/11/21 through 12/06/21

The temperature during testing was 26°C (79°F). The results are tabulated as follows:

Test Specimen #2: Cyclic Test Spectrum and Average Cycle Time per TAS 203. Assemblies were tested with no resultant failure or distress. A recovery of at least 90% over maximum deflection was achieved per TAS 203 (Section 6.5)

DESIGN PRESSURE	STAGE		
+75.0 / -75.0 psf	1	2	3
POSITIVE PRESSURE RANGE (psf)	0 – 37.59	0 – 45.11	0 – 97.75
AVERAGE CYCLE TIME (sec.)	3.47	3.62	5.0
NUMBER OF CYCLES	600	70	1
	4	5	6
NEGATIVE PRESSURE RANGE (psf)	0 – 37.59	0 – 45.11	0 – 97.75
AVERAGE CYCLE TIME (sec.)	4.46	4.79	5.0
NUMBER OF CYCLES	600	70	1

Test Specimen #3: Cyclic Test Spectrum and Average Cycle Time per TAS 203. Assemblies were tested with no resultant failure or distress. A recovery of at least 90% over maximum deflection was achieved per TAS 203 (Section 6.5)

DESIGN PRESSURE	STAGE		
+75.0 / -75.0 psf	1	2	3
POSITIVE PRESSURE RANGE (psf)	0 – 37.59	0 – 45.11	0 – 97.75
AVERAGE CYCLE TIME (sec.)	3.47	3.62	5.0
NUMBER OF CYCLES	600	70	1
	4	5	6
NEGATIVE PRESSURE RANGE (psf)	0 – 37.59	0 – 45.11	0 – 97.75
AVERAGE CYCLE TIME (sec.)	4.46	4.79	5.0
NUMBER OF CYCLES	600	70	1

Test Specimen #4: Assemblies were tested with no resultant failure or distress. A recovery of at least 90% over maximum deflection was achieved per TAS 203 (Section 6.5)

DESIGN PRESSURE	STAGE		
+75.0 / -75.0 psf	1	2	3
POSITIVE PRESSURE RANGE (psf)	0 – 37.59	0 – 45.11	0 – 97.75
AVERAGE CYCLE TIME (sec.)	3.47	3.62	5.0
NUMBER OF CYCLES	600	70	1
	4	5	6
NEGATIVE PRESSURE RANGE (psf)	0 – 37.59	0 – 45.11	0 – 97.75
AVERAGE CYCLE TIME (sec.)	4.46	4.79	5.0
NUMBER OF CYCLES	600	70	1

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SECTION 9

Protocol: ASTM E330/E330M-14 Procedure B, *Static Air Pressure*

Test Date: 6/27/22

Positive Pressure - Specimen #5- See sketch for to failure transducer locations

LOAD (psf)	INDICATOR LOCATION	DELFECTION (in.)	
		POS	NOTES
25.00	1	0.12	N/A
	2	0.10	N/A
	3	0.14	N/A
	4	0.03	N/A
	5	0.03	N/A
50.00	1	0.23	N/A
	2	0.17	N/A
	3	0.28	N/A
	4	0.03	N/A
	5	0.04	N/A
75.00	1	0.41	N/A
	2	0.29	N/A
	3	0.38	N/A
	4	0.36	N/A
	5	0.20	N/A
100.00	1	0.59	N/A
	2	0.40	N/A
	3	0.53	N/A
	4	0.51	N/A
	5	0.23	N/A
125.00	1	0.71	N/A
	2	0.52	N/A
	3	0.71	N/A
	4	0.68	N/A
	5	0.26	N/A
150.00	1	0.86	N/A
	2	0.65	N/A
	3	0.83	N/A
	4	0.81	N/A
	5	0.28	N/A
175.00	1	See Note	Specimen touching plywood – panel movement stopped plywood backing.
	2	"	
	3	"	
	4	"	
	5	"	

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Positive Pressure - Specimen #6- See sketch for to failure transducer locations

LOAD (psf)	INDICATOR LOCATION	DEFLECTION (in.)		
		POSITIVE	NEGATIVE	NOTES
25.00	1	0.10	0.12	N/A
	2	0.09	0.12	N/A
	3	0.11	0.14	N/A
	4	0.10	0.14	N/A
	5	0.09	0.12	N/A
50.00	1	0.25	0.13	N/A
	2	0.19	0.22	N/A
	3	0.23	0.27	N/A
	4	0.22	0.25	N/A
	5	0.15	0.23	N/A
75.00	1	0.41	0.13	N/A
	2	0.29	0.33	N/A
	3	0.38	0.40	N/A
	4	0.36	0.37	N/A
	5	0.20	0.37	N/A
100.00	1	0.59	0.23	N/A
	2	0.40	0.39	N/A
	3	0.53	0.43	N/A
	4	0.51	0.48	N/A
	5	0.23	0.44	N/A
125.00	1	0.71	0.41	N/A
	2	0.52	0.51	N/A
	3	0.71	0.62	N/A
	4	0.68	0.69	N/A
	5	0.26	0.53	N/A
150.00	1	0.86	0.79	N/A
	2	0.65	0.81	N/A
	3	0.83	0.77	N/A
	4	0.81	0.83	N/A
	5	0.28	0.69	N/A
175.00	1	See Note	0.89	Specimen touching plywood – panel movement stopped plywood backing.
	2	"	0.91	
	3	"	0.95	
	4	"	0.89	
	5	"	0.80	

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Positive Pressure - Specimen #7- See sketch for to failure transducer locations

LOAD (psf)	INDICATOR LOCATION	RESULTS	
		POSITIVE	NOTES
25.00	1	0.13	N/A
	2	0.07	N/A
	3	0.12	N/A
	4	0.08	N/A
	5	0.09	N/A
50.00	1	0.25	N/A
	2	0.15	N/A
	3	0.24	N/A
	4	0.16	N/A
	5	0.14	N/A
75.00	1	0.43	N/A
	2	0.28	N/A
	3	0.43	N/A
	4	0.24	N/A
	5	0.20	N/A
100.00	1	0.59	N/A
	2	0.40	N/A
	3	0.59	N/A
	4	0.29	N/A
	5	0.23	N/A
125.00	1	0.72	N/A
	2	0.48	N/A
	3	0.72	N/A
	4	0.33	N/A
	5	0.36	N/A
150.00	1	0.86	N/A
	2	0.60	N/A
	3	0.87	N/A
	4	0.37	N/A
	5	0.38	N/A
175.00	1	See Note	Specimen touching plywood – panel movement stopped plywood backing.
	2	"	
	3	"	
	4	"	
	5	"	

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Negative Pressure - Specimen #8- See sketch for to failure transducer locations

LOAD (psf)	INDICATOR LOCATION	RESULTS	
		NEGATIVE	NOTES
25.00	1	0.12	N/A
	2	0.12	N/A
	3	0.14	N/A
	4	0.14	N/A
	5	0.12	N/A
50.00	1	0.13	N/A
	2	0.22	N/A
	3	0.27	N/A
	4	0.25	N/A
	5	0.23	N/A
75.00	1	0.13	N/A
	2	0.33	N/A
	3	0.40	N/A
	4	0.37	N/A
	5	0.37	N/A
100.00	1	0.23	N/A
	2	0.39	N/A
	3	0.43	N/A
	4	0.48	N/A
	5	0.44	N/A
125.00	1	0.41	N/A
	2	0.51	N/A
	3	0.62	N/A
	4	0.69	N/A
	5	0.53	N/A
150.00	1	0.79	N/A
	2	0.81	N/A
	3	0.77	N/A
	4	0.83	N/A
	5	0.69	N/A
175.00	1	0.89	N/A
	2	0.91	N/A
	3	0.95	N/A
	4	0.89	N/A
	5	0.80	N/A

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Negative Pressure - Specimen #9- See sketch for to failure transducer locations

LOAD (psf)	INDICATOR LOCATION	RESULTS	
		NEGATIVE	NOTES
25.00	1	0.12	N/A
	2	0.12	N/A
	3	0.14	N/A
	4	0.14	N/A
	5	0.12	N/A
50.00	1	0.13	N/A
	2	0.22	N/A
	3	0.27	N/A
	4	0.25	N/A
	5	0.23	N/A
75.00	1	0.13	N/A
	2	0.33	N/A
	3	0.40	N/A
	4	0.37	N/A
	5	0.37	N/A
100.00	1	0.23	N/A
	2	0.39	N/A
	3	0.43	N/A
	4	0.48	N/A
	5	0.44	N/A
125.00	1	0.41	N/A
	2	0.51	N/A
	3	0.62	N/A
	4	0.69	N/A
	5	0.53	N/A
150.00	1	0.79	N/A
	2	0.81	N/A
	3	0.77	N/A
	4	0.83	N/A
	5	0.69	N/A
175.00	1	0.89	N/A
	2	0.91	N/A
	3	0.95	N/A
	4	0.89	N/A
	5	0.80	N/A

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Positive Pressure - Specimen #10- See sketch for to failure transducer locations

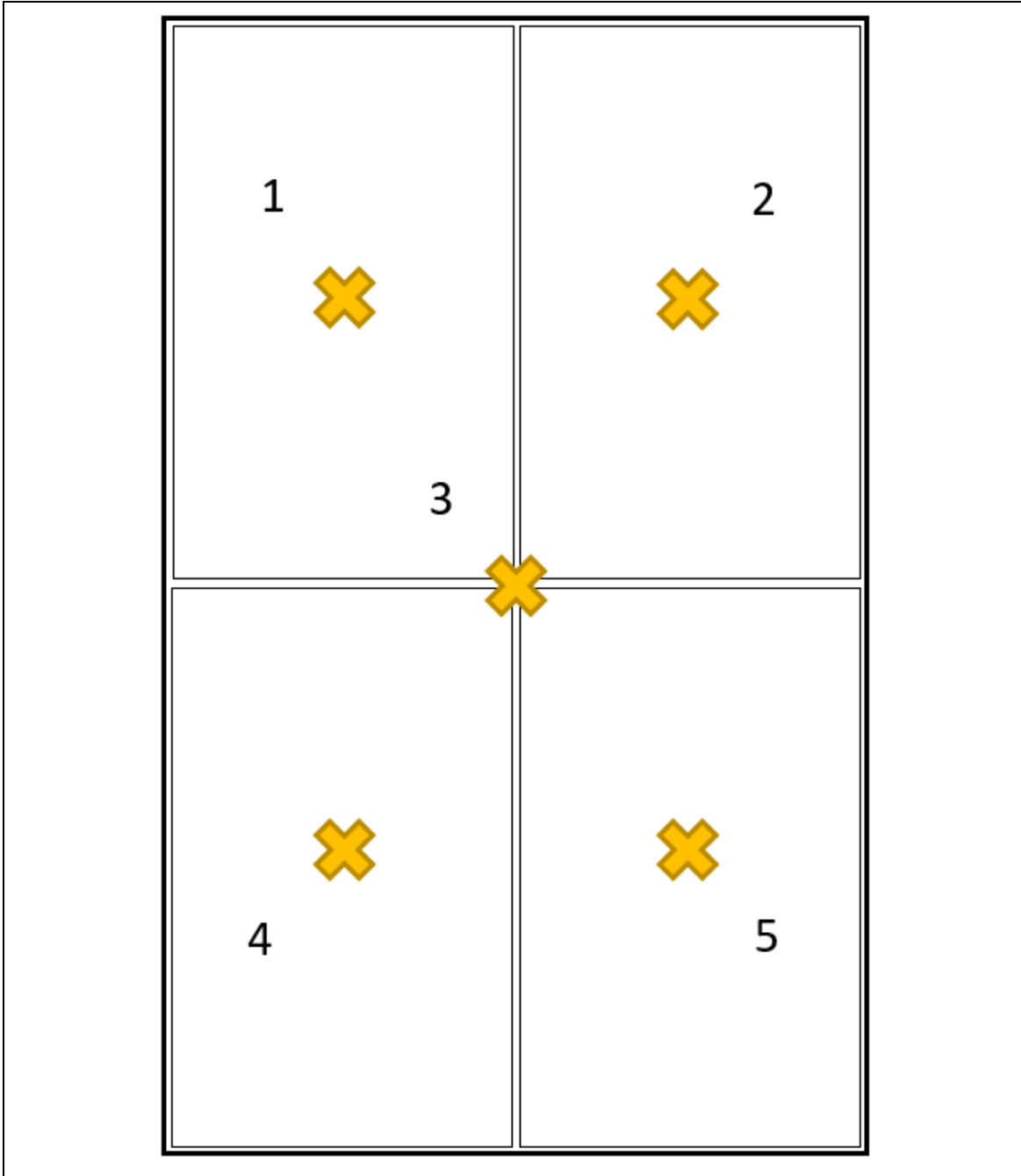
LOAD (psf)	INDICATOR LOCATION	RESULTS	
		NEGATIVE	NOTES
25.00	1	0.13	N/A
	2	0.11	N/A
	3	0.14	N/A
	4	0.10	N/A
	5	0.18	N/A
50.00	1	0.28	N/A
	2	0.24	N/A
	3	0.29	N/A
	4	0.20	N/A
	5	0.21	N/A
75.00	1	0.42	N/A
	2	0.36	N/A
	3	0.44	N/A
	4	0.30	N/A
	5	0.37	N/A
100.00	1	0.58	N/A
	2	0.41	N/A
	3	0.62	N/A
	4	0.31	N/A
	5	0.41	N/A
125.00	1	0.79	N/A
	2	0.58	N/A
	3	0.66	N/A
	4	0.56	N/A
	5	0.53	N/A
150.00	1	0.87	N/A
	2	0.62	N/A
	3	0.69	N/A
	4	0.70	N/A
	5	0.69	N/A
175.00	1	0.89	N/A
	2	0.91	N/A
	3	0.95	N/A
	4	0.89	N/A
	5	0.80	N/A

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SECTION 10 SKETCH(ES)

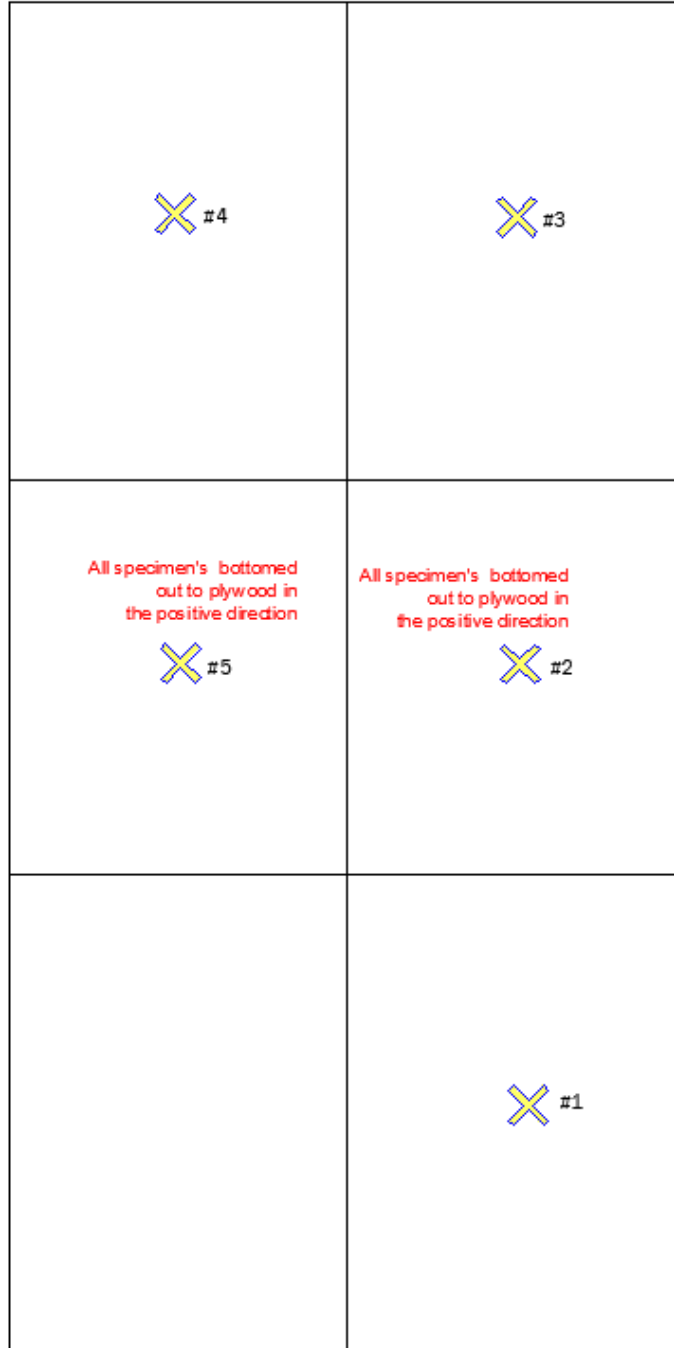


Sketch No. 1
TAS 202 Indicator Locations

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Sketch No. 2
Destructive testing – Transducer Locations

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SECTION 11

CONCLUSIONS

No signs of failure were observed in any area of the test specimen during the TAS 202 testing; as such, the test specimen satisfies the requirements of TAS 202. Upon completion of testing, specimens tested for TAS 202-94 met the requirements of Section 1620 of the Florida Building Code, Building.

No signs of failure were observed in any area of the test specimens during the cyclic load test; as such, the test specimens satisfy the cyclic load requirements of TAS 203. Upon completion of testing, specimens tested for TAS 203-94 met the requirements of Section 1625 of the Florida Building Code, Building.

Unless differently required, Intertek reports apply the "Simple Acceptance" rule, also called "Shared Risk approach" of ILAC-G8:09/2019, Guidelines on Decision Rules and Statements of Conformity.



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SECTION 12 DRAWINGS

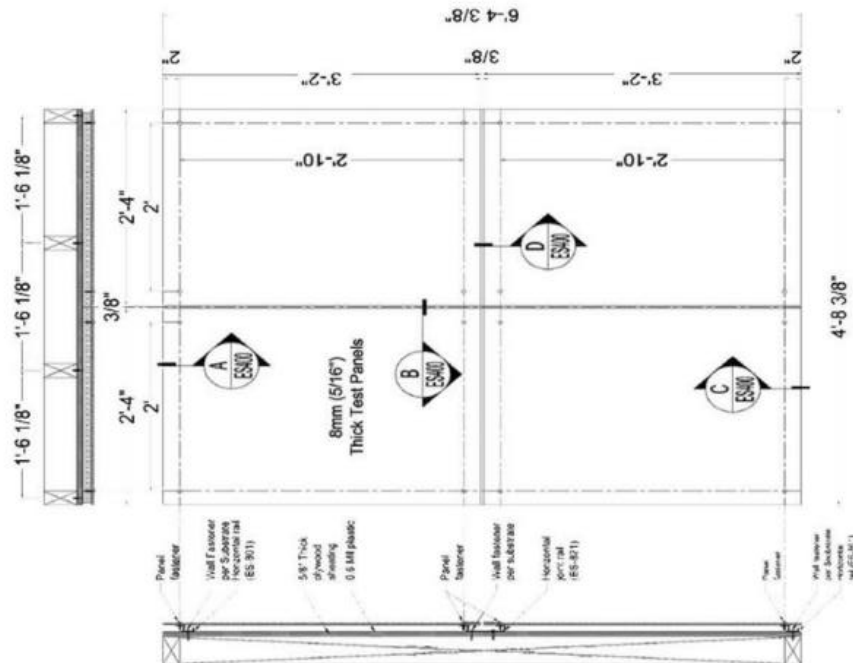
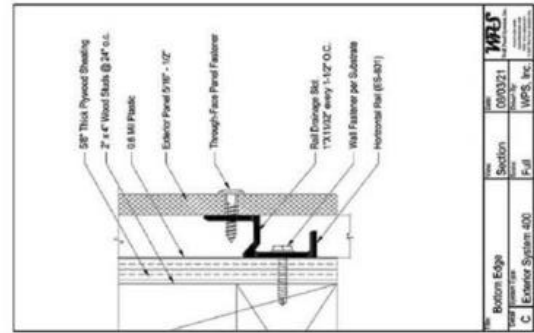
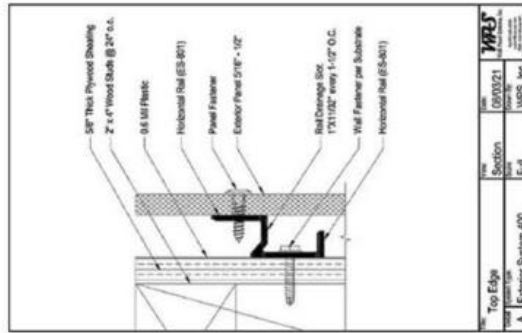
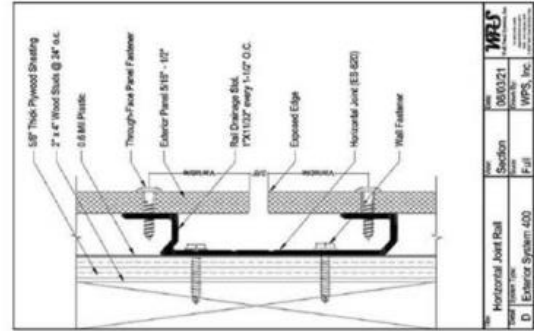
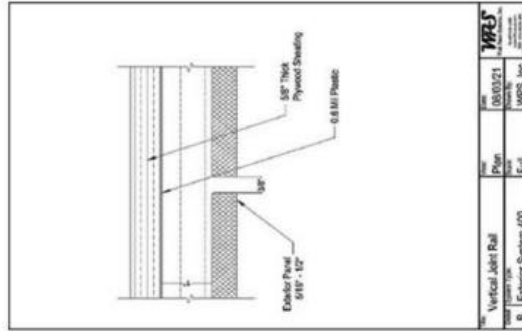
The test specimen drawings have been reviewed by Intertek B&C and are representative of the test specimen(s) reported herein. Test specimen construction was verified by Intertek B&C per the drawings included in this report. Any deviations are documented herein or on the drawings.

TEST REPORT FOR WALL PANEL SYSTEMS, INC.

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WPS ES-400 SYSTEM



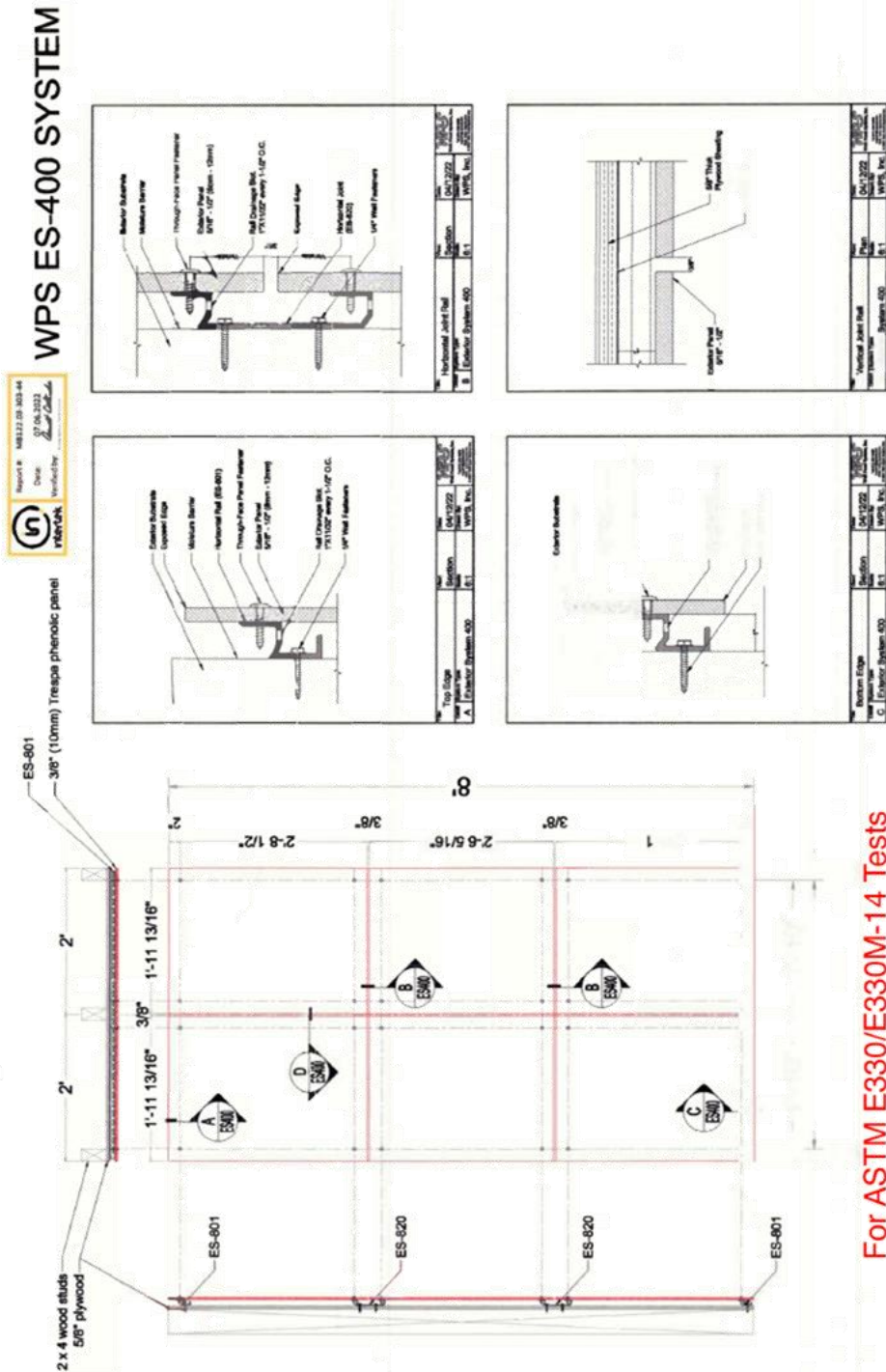
ES-400 Framing and Panel Layout

For TAS 202 & 203 Tests

TEST REPORT FOR WALL PANEL SYSTEMS, INC.

Report No.: M8122.03-303-44 R6

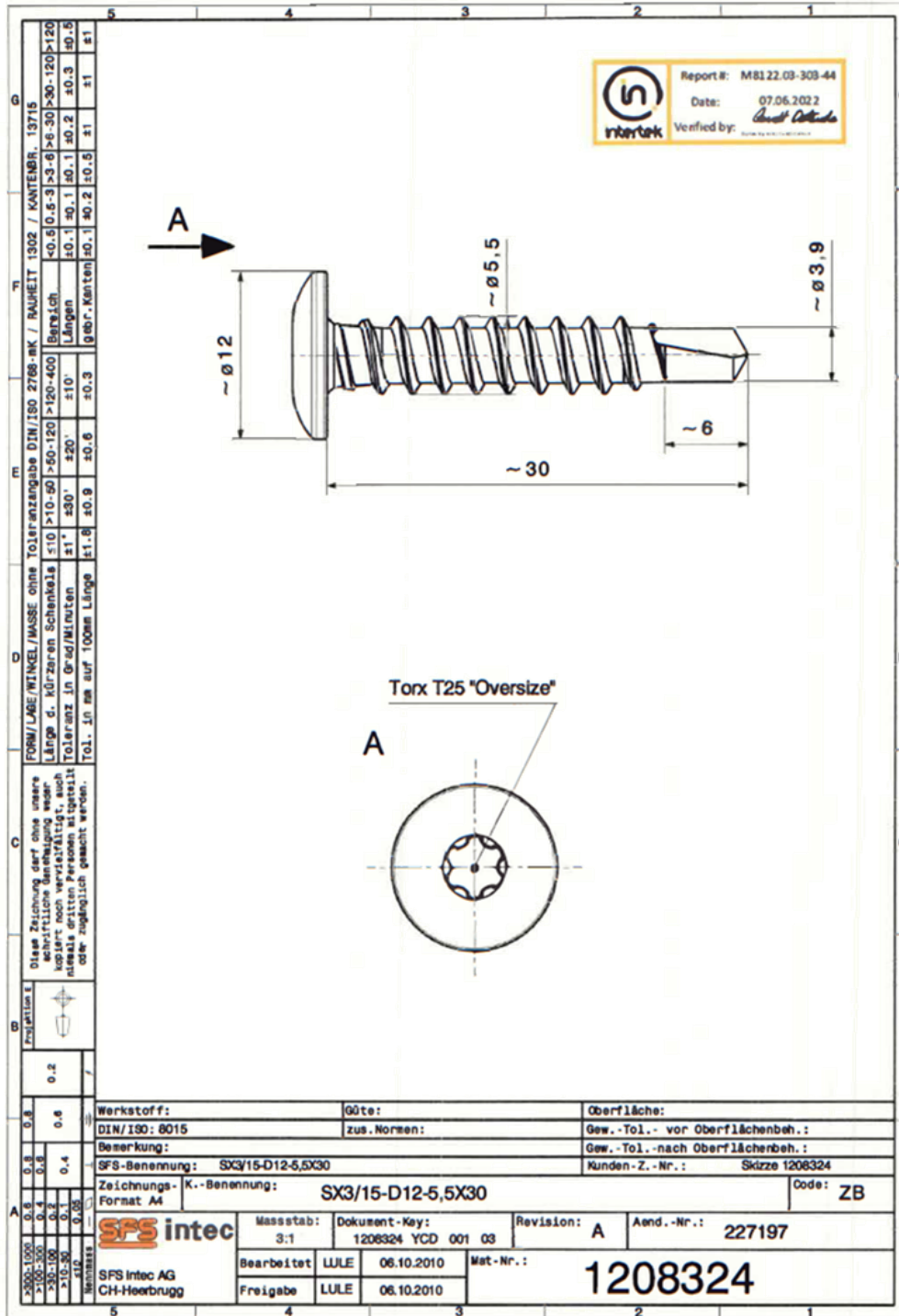
Date: 01/12/23



TEST REPORT FOR WALL PANEL SYSTEMS, INC.

Report No.: M8122.03-303-44 R6

Date: 01/12/23



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SECTION 13

REVISION LOG

REVISION #	DATE	PAGES	REVISION
0	07/13/22	N/A	Original Report Issue
1	07/20/22	2	Added Architectural Testing, Inc into Scope
1	07/20/22	4	Material Verification Note Added
2	08/01/22	4	Material Thickness Updated to 8mm from 10 mm
3	08/22/22	2	Removed ASTM E330 from Test Protocol
3	08/22/22	4	Added Specimen Product Sizes for Procedure B
3	08/22/22	5,8	Protocol Notation Corrections
3	08/22/22	DWG's	Added Drawings for Procedure B Sample
3	08/22/22	2	Added ASTM 330/330M Results
3	08/22/22	4	Notation Describing Product Sampling Added
3	08/22/22	5	Panel qty adjusted to 4 from 6 (See Drawings)
3	08/22/22	7	Results per TAS 203 Section 6.5 Added
3	08/22/22	11	Negative Deflection Corrected at the 25 lb. load
3	08/22/22	16	Conclusion Statements Added
4	09/23/22	All	Revised report Number
4	09/23/22	5	Correct Product size
4	09/23/22	6	Correct Load Descriptions
4	09/23/22	7	Added Cycling Times
4	09/23/22	7-13	Revised Specimen Id Numbers
4	09/23/22	8-13	Removed Load Descriptions
4	09/23/22	18	Show Fasteners on Drawing
4	09/23/22	19-21	Add Drawing
5	10/04/22	Drawings	Additional Drawings Added
6	01/12/23	3, 6, 7	Design Pressure Corrected
6	01/12/23	5	Product/Panel Sizes Corrected (See Drawings)
6	01/12/23	8-13	Removed Load Descriptions
6	01/12/23	18	Add Drawing